

## SECTION 044313.13 -ANCHORED STONE MASONRY VENEER

### PART 1 -GENERAL

#### 1.1 SUMMARY

##### A. Section Includes:

1. Stone masonry anchored to concrete backup.

#### 1.2 PREINSTALLATION MEETINGS

- ##### A. Preinstallation Conference: Conduct conference at Project site.

#### 1.3 ACTION SUBMITTALS

- ##### A. Product Data: For each variety of stone, stone accessory, and manufactured product.

##### B. Samples for Verification:

- 1 For each stone type indicated. Include at least two Samples in each set and show the full range of color and other visual characteristics in completed Work.
- 2 For each color of mortar required. Label Samples to indicate types and amounts of pigments used.

#### 1.4 INFORMATIONAL SUBMITTALS

- ##### A. Qualification Data: For Installer.

##### B. Material Test Reports:

- 1 Stone Test Reports: For stone variety proposed for use on Project, by a qualified testing agency, indicating compliance with required physical properties, other than abrasion resistance, according to referenced ASTM standards. Base reports on testing done within previous five years.
- 2 Sealant Compatibility and Adhesion Test Report: From sealant manufacturer indicating that sealants will not stain or damage stone. Include interpretation of test results and recommendations for primers and substrate preparation needed for adhesion.

## 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs experienced stonemasons and stone fitters.

## 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- B. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- C. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, in a dry location, or in covered weatherproof dispensing silos.
- D. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

## 1.7 FIELD CONDITIONS

- A. Protection of Stone Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed stone masonry when construction is not in progress.
  - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
- B. Stain Prevention: Immediately remove mortar and soil to prevent them from staining stone masonry face.
  - 1. Protect base of walls from rain-splashed mud and mortar splatter using coverings spread on the ground and over the wall surface.
  - 2. Protect sills, ledges, and projections from mortar droppings.
  - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
  - 4. Turn scaffold boards near the wall on edge at end of each day to prevent rain from splashing mortar and dirt on completed stone masonry.
- C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace stone masonry damaged by frost or freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- D. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

## 1.8 COORDINATION

- A. Advise installers of other work about specific requirements for placement of reinforcement, veneer anchors, flashing, and similar items to be built into stone masonry.

## PART 2 -PRODUCTS

### 2.1 MANUFACTURERS

- A. Source Limitations for Stone: Obtain each variety of stone, regardless of finish, from single quarry with resources to provide materials of consistent quality in appearance and physical properties.
- B. Source Limitations for Mortar Materials: Obtain mortar ingredients of uniform quality for each cementitious component from single manufacturer and each aggregate from single source or producer.
- C. Varieties and Sources: Subject to compliance with requirements, provide stone of varieties and from sources complying with Section 044200 "Exterior Stone Cladding."

### 2.2 SANDSTONE

- A. General: All sandstone shall be of structural sandstone, buff color Engineering Grade, and hard and durable. Sandstone shall be free from seams which impair its structural integrity, and shall be of smooth splitting character. Natural variations characteristic of the deposit will be permitted for cobbles. Sandstone shall come from an approved quarry. Test samples of sandstone shall conform to the requirements of ASTM C 616, Classification I Sandstone.
- B. All sandstone to be used under this contract shall be quarried from the same parent material source and shipped to the Contractor at the same time. Contractor shall store sandstone pavers in a dry and covered condition until such time as they shall be installed.
- C. Stone shall conform to the following minimum requirements as demonstrated by submitted certified test results.

Density = 155 lbs/CF; Absorp. = 3%; Comn. PSI = 15,000; Mod. Of Rupture PSI = 2,500

- D. Varieties and Sources: Subject to compliance with requirements, provide the following:
  - 1. Sandstone as provided by Minick Materials, Tim Shanahan 405-834-8280 NO SUBSTITUTIONS.
    - a. Depth: ??? inches.
    - b. Height: ??? inches.
    - c. Length: ???.
- E. Match Architect's samples for color, finish, and other stone characteristics relating to aesthetic effects.

### 2.3 MORTAR MATERIALS

- A. Portland Cement: ASTM C 150, Type I or Type II, except Type III may be used for cold-weather construction; natural color or white cement may be used as required to produce mortar color indicated.
- B. Hydrated Lime: ASTM C 207, Type S.

- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
- D. Mortar Cement: ASTM C 1329.
- E. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes and complying with ASTM C 979. Use only pigments with a record of satisfactory performance in stone masonry mortar.
- F. Colored Portland Cement-Lime Mix: Packaged blend of portland cement, hydrated lime, and mortar pigments. Mix shall produce color indicated or, if not indicated, as selected from manufacturer's standard colors. Pigments shall not exceed 10 percent of portland cement by weight.
- G. Aggregate: ASTM C 144 and as follows:
  - 1. For pointing mortar, use aggregate graded with 100 percent passing No. 16 sieve.
- H. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.
- I. Water: Potable.

## 2.4 VENEER ANCHORS

- A. Materials:
  - 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M; with ASTM A 153/A 153M, Class B-2.
- B. Size: Sufficient to extend at least halfway, but not less than 1-1/2 inches, through stone masonry and with at least a 5/8-inch cover on exterior face.
- C. Adjustable, Screw-Attached Veneer Anchors: Units consisting of a wire tie section and a metal anchor section that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to wood or metal studs, and as follows:
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Heckmann Building Products, Inc; Pos-I-Tie.
  - 1. Structural Performance Characteristics: Capable of withstanding a 100-lbf load in both tension and compression without deforming or developing play in excess of 0.05 inch.
  - 2. Anchor Section: Zinc-alloy barrel section with flanged head with eye and corrosion-resistant, self-drilling screw. Eye designed to receive wire tie and to serve as head for drilling fastener into framing. Barrel length to suit sheathing thickness, allowing screw to seat directly against framing with flanged head covering hole in sheathing.
  - 3. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.188-inch diameter, hot-dip galvanized -steel wire.

## 2.5 EMBEDDED FLASHING MATERIALS

- A. Flexible Flashing: For flashing unexposed to the exterior, use the following unless otherwise indicated:
  - 1. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive, rubberized-asphalt compound, bonded to a high-density, cross-laminated, polyethylene film to produce an overall thickness of not less than 0.030 inch.
- B. Application: Unless otherwise indicated, use the following:
  - 1. Where flashing is partly exposed and is indicated to terminate at wall face, use flexible flashing with a metal drip edge.

## 2.6 MISCELLANEOUS MASONRY ACCESSORIES

- A. Weep/Vent Products: Use the following unless otherwise indicated:
  - 1. Wicking Material: Absorbent rope, made from UV-resistant synthetic fiber, 1/4 to 3/8 inch in diameter, in length required to produce 2-inch exposure on exterior and 18 inches in cavity behind stone masonry. Use only for weeps.
- B. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Advanced Building Products Inc.; Mortar Break II.
    - b. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
    - c. Mortar Net USA, Ltd.; Mortar Net.
  - 2. Provide one of the following configurations:
    - a. Strips, full depth of cavity and 10 inches wide, with dovetail-shaped notches 7 inches deep that prevent mesh from being clogged with mortar droppings.
    - b. Strips, not less than 1-1/2 inches thick and 10 inches wide, with dimpled surface designed to catch mortar droppings and prevent weep holes from being clogged with mortar.

## 2.7 CAVITY-WALL INSULATION

- A. Extruded-Polystyrene Board Insulation: ASTM C 578, Type IV, closed-cell product extruded with an integral skin.
- B. Adhesive: Type recommended by insulation board manufacturer for application indicated.

## 2.8 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
  - 1 Do not use calcium chloride.
  - 2 Use portland cement-lime or mortar cement mortar unless otherwise indicated.
  - 3 Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
  - 4 Mixing Pointing Mortar: Thoroughly mix cementitious and aggregate materials together before adding water. Then mix again, adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for one to two hours. Add remaining water in small portions until mortar reaches required consistency. Use mortar within 30 minutes of final mixing; do not retemper or use partially hardened material.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in the form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Stone Masonry: Comply with ASTM C 270, Proportion Specification.
  - 1 Mortar for Setting Stone: Type N.
  - 2 Mortar for Pointing Stone: Type N.
- D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products.
  - 1 Pigments shall not exceed 10 percent of portland cement by weight.
  - 2 Pigments shall not exceed 5 percent of mortar cement by weight.

## PART 3 -EXECUTION

### 3.1 EXAMINATION

- A. Examine surfaces indicated to receive stone masonry, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of stone masonry.
- B. Examine substrate to verify that dovetail slots, inserts, reinforcement, veneer anchors, flashing, and other items installed in substrates and required for or extending into stone masonry are correctly installed.
- C. Examine wall framing, sheathing, and weather-resistant sheathing paper to verify that stud locations are suitable for spacing of veneer anchors and that installation will result in a weatherproof covering.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Clean dirty or stained stone surfaces by removing soil, stains, and foreign materials before setting. Clean stone by thoroughly scrubbing with fiber brushes and then drenching with clear water. Use only mild cleaning compounds that contain no caustic or harsh materials or abrasives.

### 3.3 SETTING STONE MASONRY

- A. Perform necessary field cutting and trimming as stone is set.
  - 1 Use hammer and chisel to split stone that is fabricated with split surfaces. Make edges straight and true, matching similar surfaces that were shop or quarry fabricated.
  - 2 Pitch face at field-split edges as needed to match stones that are not field split.
- B. Sort stone before it is placed in wall to remove stone that does not comply with requirements relating to aesthetic effects, physical properties, or fabrication, or that is otherwise unsuitable for intended use.
- C. Arrange stones in three-course, random-range ashlar pattern with random course heights, random lengths (interrupted coursed), and uniform joint widths.
- D. Arrange stones with color and size variations uniformly dispersed for an evenly blended appearance.
- E. Set stone to comply with requirements indicated on Drawings. Install supports, fasteners, and other attachments indicated or necessary to secure stone masonry in place. Set stone accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
- F. Maintain uniform joint widths except for variations due to different stone sizes and where minor variations are required to maintain bond alignment if any. Lay walls with joints not less than 1/4 inch at narrowest points or more than 1/2 inch at widest points.
- G. Provide sealant joints of widths and at locations indicated.
  - 1 Keep sealant joints free of mortar and other rigid materials.
  - 2 Sealing joints is specified in Section 079200 "Joint Sealants."
- H. Install embedded flashing and weep holes at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
  - 1 At concrete backing, extend flashing through stone masonry, turned up a minimum of 8 inches.
  - 2 At lintels and shelf angles, extend flashing full length of angles but not less than 6 inches into masonry at each end.
  - 3 At sills, extend flashing not less than 4 inches at ends.
  - 4 At ends of head and sill flashing, turn up not less than 2 inches to form end dams.
  - 5 Install metal drip edges beneath flexible flashing at exterior wall face. Stop flexible flashing 1/2 inch back from exterior wall face and adhere flexible flashing to top of metal drip edge.

- I. Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, and at flashing.
  - 1 Use wicking material to form weep holes.
  - 2 Use wicking material to form weep holes above flashing in stone sills. Turn wicking down at lip of sill to be as inconspicuous as possible.
  - 3 Space weep holes formed from wicking material 16 inches o.c.
  - 4 Trim wicking material used in weep holes flush with exterior wall face after mortar has set.
  - 5 Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.

### 3.4 CONSTRUCTION TOLERANCES

- A. Variation from Plumb: For vertical lines and surfaces, do not exceed 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch in 40 feet or more. For external corners, expansion joints, control joints, and other conspicuous lines, do not exceed 1/4 inch in 20 feet or 1/2 inch in 40 feet or more.
- B. Variation from Level: For bed joints and lines of exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines, do not exceed 1/4 inch in 20 feet or 1/2 inch in 40 feet or more.
- C. Variation of Linear Building Line: For position shown in plan, do not exceed 1/2 inch in 20 feet or 3/4 inch in 40 feet or more.
- D. Measure variation from level, plumb, and position shown in plan as a variation of the average plane of each stone face from level, plumb, or dimensioned plane.
- E. Variation in Mortar-Joint Thickness: Do not vary from joint size range indicated.
- F. Variation in Plane between Adjacent Stones: Do not exceed one-half of tolerance specified for thickness of stone.

### 3.5 INSTALLATION OF ANCHORED STONE MASONRY

- A. Anchor stone masonry to concrete with screw-attached veneer anchors.
- B. Embed veneer anchors in mortar joints of stone masonry at least halfway, but not less than 1-1/2 inches, through stone masonry and with at least a 5/8-inch cover on exterior face.
- C. Space anchors to provide not less than one anchor per 2 sq. ft. of wall area. Install additional anchors within 12 inches of openings, sealant joints, and perimeter at intervals not exceeding 12 inches.
- D. Set stone in full bed of mortar with full head joints unless otherwise indicated. Build anchors into mortar joints as stone is set.
- E. Provide 2-inch cavity between stone masonry and backup construction unless otherwise indicated. Keep cavity free of mortar droppings and debris.
  - 1 Slope beds toward cavity to minimize mortar protrusions into cavity.
  - 2 Do not attempt to trowel or remove mortar fins protruding into cavity.
- F. Rake out joints for pointing with mortar to depth of not less than 1/2 inch before setting mortar has hardened. Rake joints to uniform depths with square bottoms and clean sides.



### 3.6 POINTING

- A. Prepare stone-joint surfaces for pointing with mortar by removing dust and mortar particles. Where setting mortar was removed to depths greater than surrounding areas, apply pointing mortar in layers not more than 3/8 inch deep until a uniform depth is formed.
- B. Point stone joints by placing and compacting pointing mortar in layers of not more than 3/8 inch deep. Compact each layer thoroughly and allow to it become thumbprint hard before applying next layer.
- C. Tool joints, when pointing mortar is thumbprint hard, with a smooth jointing tool to produce the following joint profile:
  - 1. Joint Profile: Concave.

### 3.7 ADJUSTING AND CLEANING

- A. Remove and replace stone masonry of the following description:
  - 1 Broken, chipped, stained, or otherwise damaged stone. Stone may be repaired if methods and results are approved by Architect.
  - 2 Defective joints.
  - 3 Stone masonry not matching approved samples and mockups.
  - 4 Stone masonry not complying with other requirements indicated.
- B. Replace in a manner that results in stone masonry matching approved samples and mockups, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean stone masonry as work progresses. Remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean stone masonry as follows:
  - 1 Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
  - 2 Test cleaning methods on mockup; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before cleaning stone masonry.
  - 3 Clean stone masonry by bucket and brush hand-cleaning method described in BIA Technical Note No. 20, Revised II, using job-mixed detergent solution.

END OF SECTION